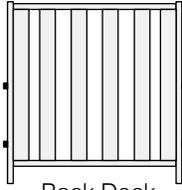
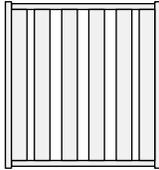


**1A** Parts in this box.

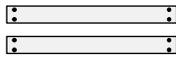
**Chair Size**



Back Deck

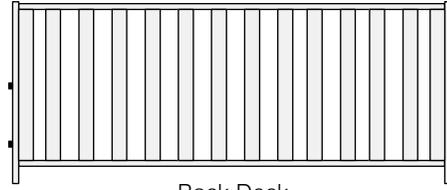


Seat Deck

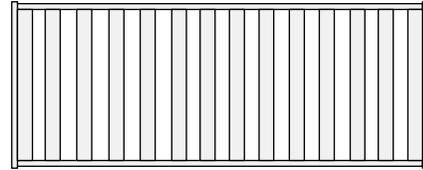


Stretchers x 2  
Pieces

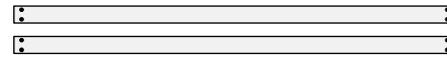
**Full Size**



Back Deck

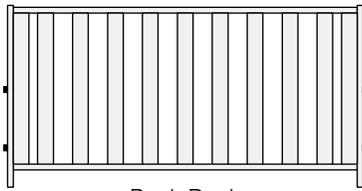


Seat Deck

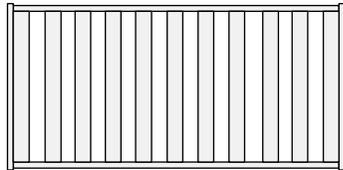


Stretchers x 2  
Pieces

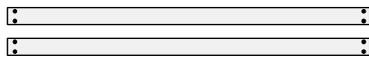
**Love seat Size**



Back Deck

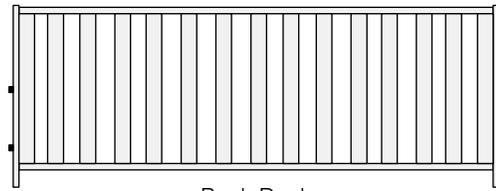


Seat Deck

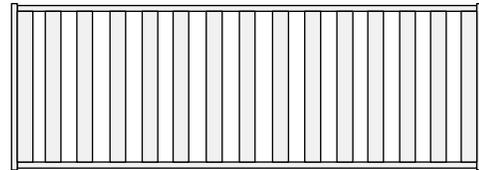


Stretchers x 2  
Pieces

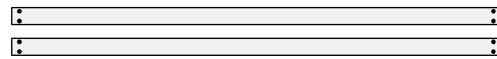
**Queen Size**



Back Deck



Seat Deck

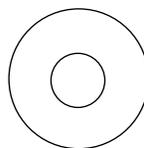


Stretchers x 2  
Pieces

**1B** Hardware attached to Back Deck Side Rail.



Clevis Pins  
x 2 Pieces



Washers  
x 2 Pieces



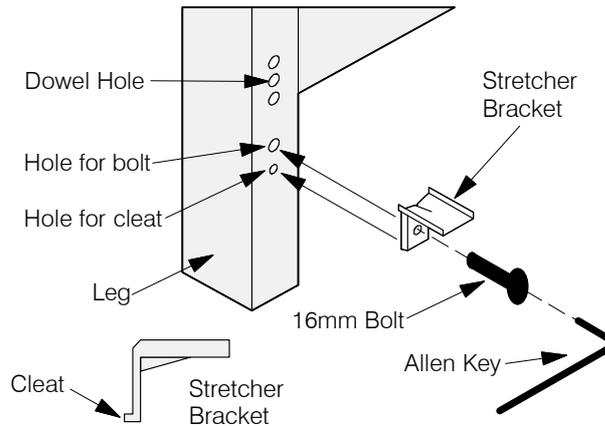
Locking Pins  
x 2 Pieces

## 2A Prepare Arms for Assembly.

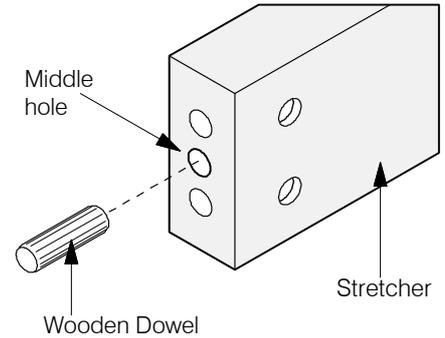
**NOTE:** The hardware for these steps is included with the Arms. Some Arms may not have these features, so just skip these steps.

### Fasten Stretcher Brackets to Arm.

- Insert the Stretcher Bracket Cleat into the hole provided.
- IMPORTANT:** Don't fully tighten Bracket until Stretchers are all in place for easy alignment.
- Each arm requires two brackets, front and back.



### Fit Wooden Dowels.



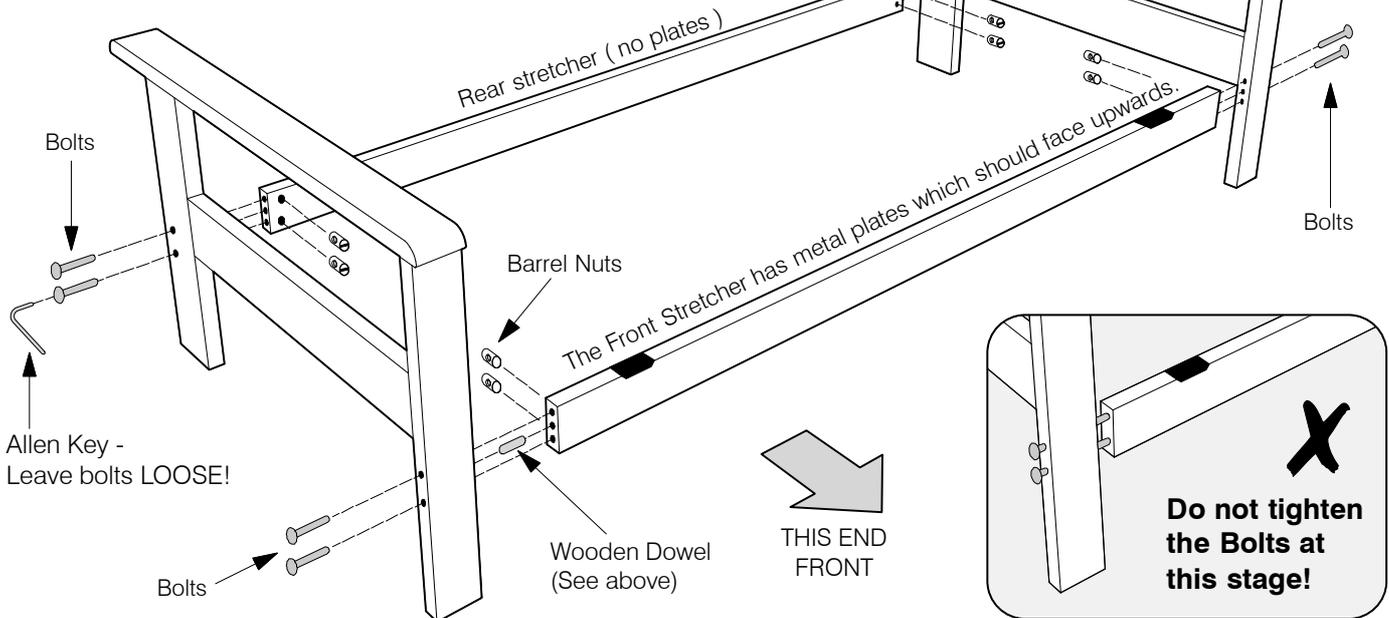
Tap dowels all the way into the middle hole, at each end of the Stretchers

## 2B Attach Arms to Stretchers.

*Your arm style may vary.*

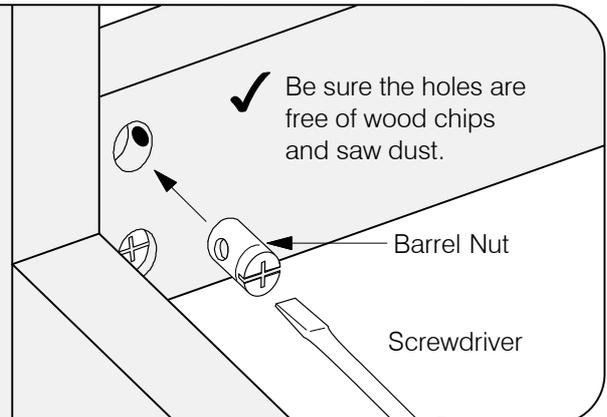
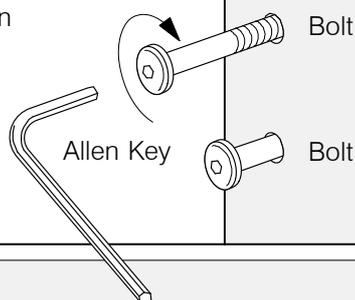
Using Bolts and Barrel Nuts provided with the Arms, attach the Arms LOOSELY to the Stretchers as shown..

It is important that these bolts are left loose!



### BOLT AND BARREL NUT ASSEMBLY SYSTEM

- ✓ Insert Barrel Nuts as shown using a screwdriver. This will help you position the Nut in line with the Bolt.
- ✓ Do not force the Bolt as you may strip the thread. Be sure the thread is properly started.

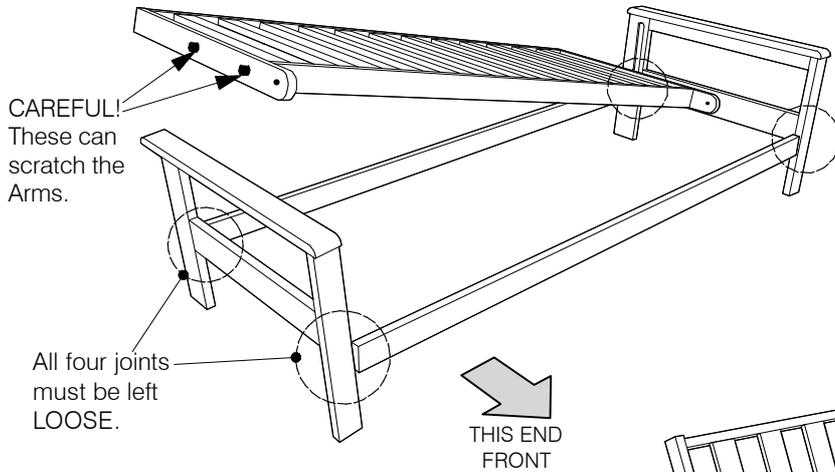


## 3A Fit Back Deck into Position.

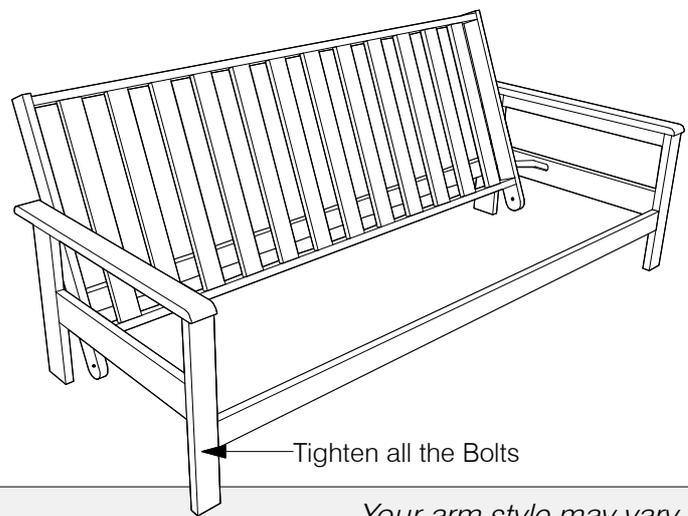
*Your arm style may vary*

- A. Insert the Back Deck lying flat. Insert one end first, then gently lower the other end into position.

- ✓ This step can be tricky - it is best done with two people
- ✓ Remember that the Bolts on the Arm should be LOOSE.
- ✗ Be careful not to scratch the Arms with the Plastic Runners when you lower the ends of the Back Deck.

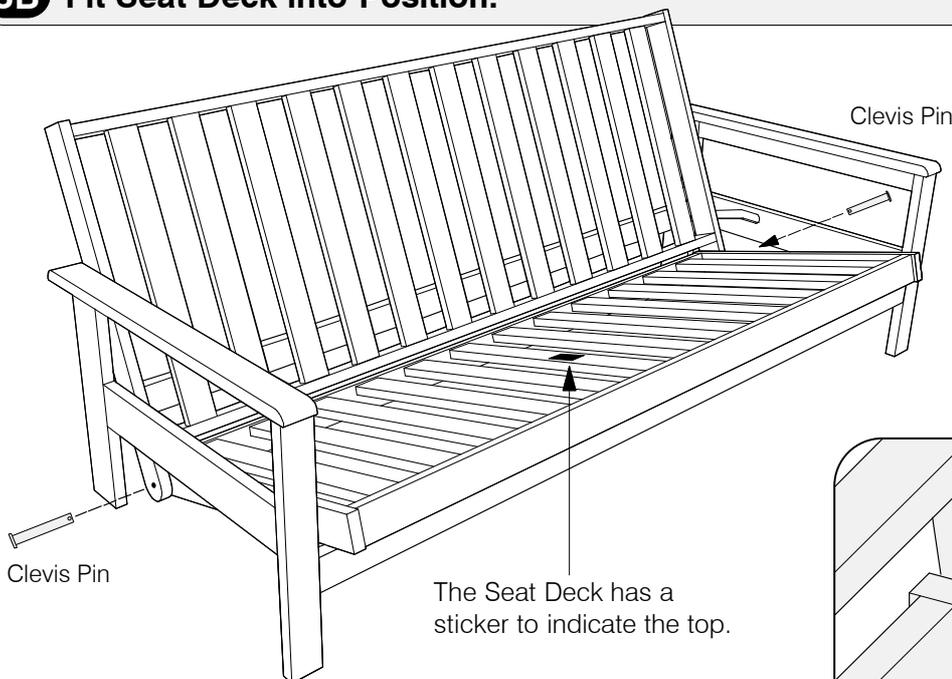


- B. When you have the Back Deck fitted lying flat, tighten all the Bolts. From the back, lift the Back Deck to upright as illustrated.

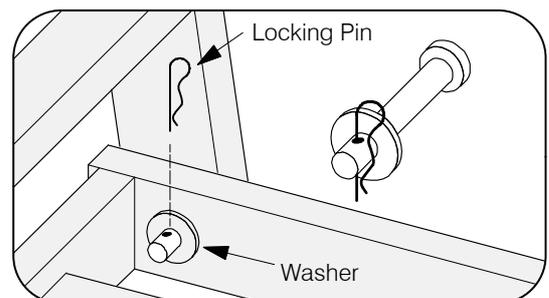


## 3B Fit Seat Deck into Position.

*Your arm style may vary*



Fit the seat deck between the Arms and into the Back Deck as shown. Use the Clevis Pins to connect the two decks. Secure with a Washer and Locking Pin.

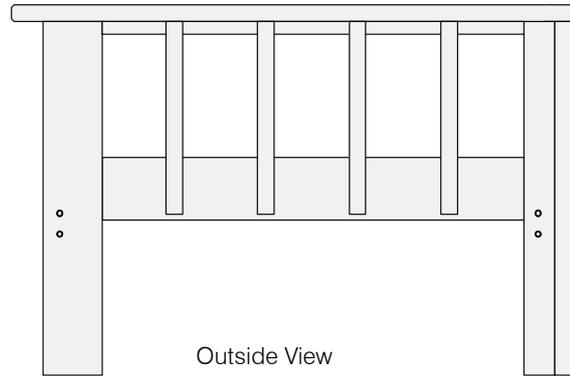
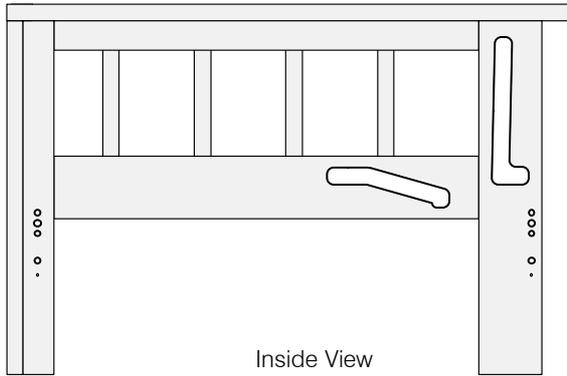


# Assembly Instructions

# BIFOLD ARMS VIENNA ARM

See below for Preparation of arms for assembly.

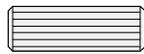
## 1 One pair of Bifold Arms



## 2 Hardware in this box



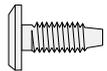
60mm bolts x 8 Pieces



Wooden dowel x 4 Pieces



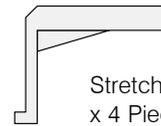
Allen Key x 1 Piece



16mm bolts x 4 Pieces

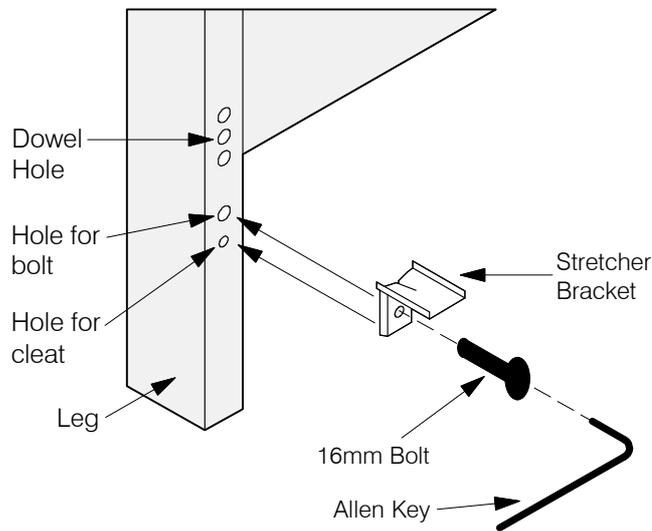


Barrel nuts x 8 Pieces

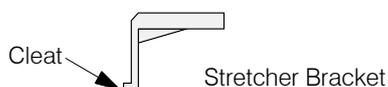


Stretcher Bracket x 4 Pieces

## 3 Fasten Stretcher Brackets to Arm



- Insert the Stretcher Bracket Cleat into the hole provided.
- IMPORTANT:** Don't fully tighten Bracket until Stretchers are all in place for easy alignment.
- Each arm requires two brackets, front and back.



## 4 Assemble the Bifold Body

**BODY INSTRUCTIONS:** Instructions for assembly of arms to bifold body are in the bifold body box.

**NOTE:** Fitting Wooden Dowels

